# **HydratechIndustries**

# **Upgrade Kit**



# Preventive **Maintenance**

#### **Drain Kit Solution**

Siemens	
- 2.3MW MK II – 93	B5109 - One Blade
- 2.3MW MK III – 101 and 108	B4787 – One Blade
- 2.3MW MK III FSE Manifold – 101 and 108	B5541 – One Blade
Gamesa	
- G80, G83 & G87	B5220 – Complete Kit
Vestas	
- V80 MK 1-7 & V90 1.8-2.0MW	B5220 – Complete Kit

### **Purpose**

The overall operating conditions for a pitch cylinder is extremely demanding and requires top class design and components to ensure trouble free operation.

Seal system with low overall wear rate on rod and seals will significantly reduce the risk of leakage into hub by leading potential leakage at primary seal back to tank.

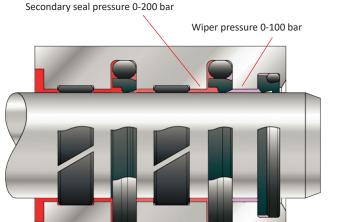
Pressure is thereby reduced from 0-200 bar to 0-3 bar on the secondary seal. Also, the contaminated oil is led back to tank, which again causes less wear on seals and rod.

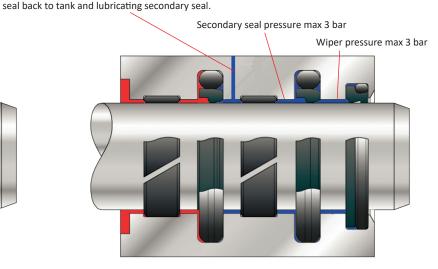
Pressure relief / drain line leading potential leaking oil at primary

### Solution

Original rod seal system, without pressure relief/drain line.

New rod seal system, with pressure relief/drain line.





Similar solutions are mounted in numerous turbines for Siemens 3.0 MW MK I and 2.3 MW MK III & MK IV turbines world-wide.

Related documentation can be retrieved by contacting servicehwp@hydratec-industries.com "Introduction of drain line" and "assemble notes".

Please contact our service departments for further information. We are looking forward to supporting you.

# **HydratechIndustries**

## Your

# Regular

# Maintenance

**Supplier of** 

- More than 30 years experience
- Competitive prices
- Technical support
- Spare parts & repair
- Online access to documentation

- Pitch Cylinders
- Filters
- Burst Discs
- Valves
- Accumulators
- Pumps
- Motors
- Upgrade Kits
- Complete Hydraulic Units

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